USCLAIMS:

EC 210

- 1. Structured multi-purpose packings containing material separation elements (1) and second functionality elements (2) provided in alternate layers, wherein the material separation elements have a profiled surface, and each of the second functionality elements has two or more closed chambers (3) provided on top of each other and filled with a physically, chemically or biologically active packing material, a space being provided between any two of the chambers, which space is bridged by a section (6) conducting a liquid, characterized in that the walls of the chambers of the second functionality elements are constituted by a polymeric material.
- 2. The structured multi-purpose packings according to claim 1, characterized in that the polymeric material comprises polyamides, preferably nylon, polyolefins, preferably polyethylene, or halogenated, preferably fluorinated, polyolefins, especially polytetrafluoroethylene or polyvinyl chloride.
- The structured multi-purpose packings according to claim 1 or 2, characterized in that the walls of the chambers of said second functionality elements are in the form of woven, knitted, braided or open-meshed fabrics.
- 4. The structured multi-purpose packings according to claim 1, characterized in that said physically, chemically or biologically active packing material for the chambers of the second functionality elements is in a solid or liquid form.
- 5. The structured multi-purpose packings according to claim 1, characterized in that said packing material comprises ion exchangers, active charcoal, support materials with biofilms or extractants.

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- 6. A process for the combined performance of a physical material separation with a chemical or biological process or with a second physical material separation process which is different from the first physical material separation, characterized by employing a structured multi-purpose packing according to claim 1.
- 7. The process according to claim 6, characterized in that said physical material separation is a distillation, rectification, absorption, adsorption or extraction.
- 8. The process according to claim 6, characterized in that said chemical process is an alkylation, isomerization, esterification, etherification, hydration, dimerization, oligomerization or polymerization.
- 9. The process according to claim 6, characterized by being a heterogeneous reactive rectification, reactive absorption, reactive adsorption, adsorption to biofilms, or a material separation with simultaneous biological conversion.
- 10. The process according to claim 9 for the preparation of tertiary alcohols by reacting tertiary olefins having the same number of carbon atoms with water on an acidic ion exchanger.
- 11. The process according to claim 9 for the preparation of tertiary C_4 to C_8 alcohols, preferably C_5 , C_6 or C_7 alcohols, especially tertiary amyl alcohol, by reacting the corresponding tertiary olefins, especially tertiary C_5 , C_6 or C_7 olefins, especially isoamylene, with water on an acidic ion exchanger.